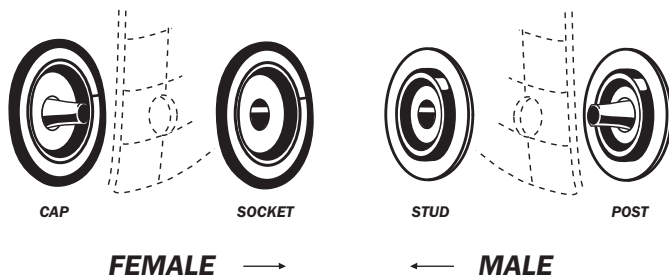
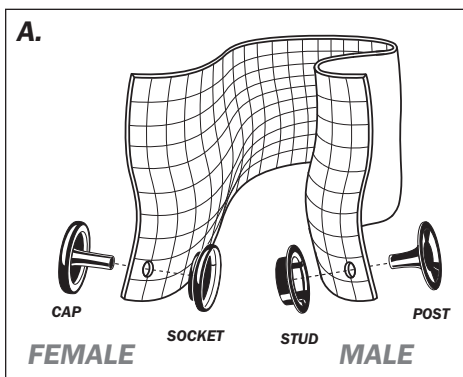


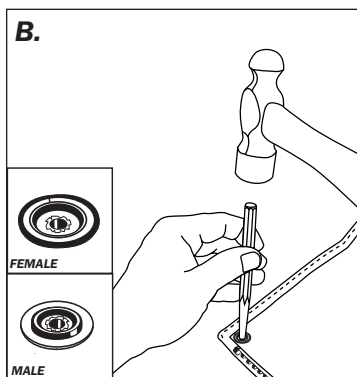
1. Identify the parts.



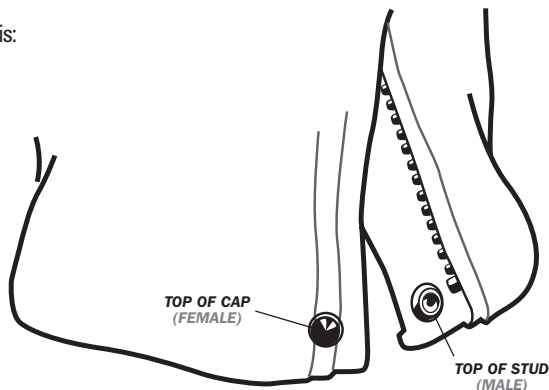
2. Sandwich material between Female parts. (A.)
Flatten cap down on socket. (B.)



3. Sandwich material between Male parts. (A.)
Flatten Post down on stud. (B.)



4. Finished? The result should look like this:

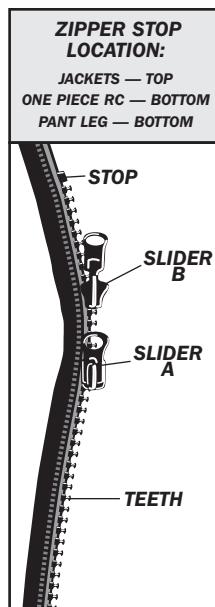


One Piece RC Main Zipper; Two Pc RC Jacket Main Zipper; Two Pc RC Pant Left Leg Zipper; Darien Jacket Main Zipper; Darien Pant Right and Left Leg Zippers

1. Open the zipper completely, so both halves of the zipper are separated.
2. Carefully remove the metal zipper stops with needle nose pliers by pinching the center of the stop and working them off. It is possible to accidentally rip the zipper tape, so be careful. The one piece Roadcrafter main zipper, two piece Roadcrafter left leg zipper, and Darien pant right and left leg zipper stops are located at the bottom of the zipper.

Note: the main zipper on a two piece Roadcrafter jacket and on the main zipper of a Darien jacket may have plastic stops attached at the top of the zipper. These are removed by cutting off the plastic stop. Use a pair of wire snips, and be careful not to cut the zipper tape.

3. Once the stops are removed, discard sliders A and B by sliding them to where you removed the zipper stops and pull them off the zipper tape. You should note how the sliders are oriented on the zipper before you remove them.
4. Install slider A and B in the same direction and order as the original sliders.
5. Clamp (crimp) new stops as close to the zipper teeth as possible. Squeeze stops firmly into place.



Darien or Roadcrafter Wrist Zippers; One or Two Pc RC Right Leg Zipper; Darien Pant Fly Zipper

1. With the zipper open, carefully remove the zipper stops with needle nose pliers by pinching the center of the stop and working them off. It is possible to accidentally rip the zipper tape, so be careful.
2. Move the slider to the closed end of the zipper and remove the slider without allowing the teeth to separate. Keep the zipper teeth together. If the teeth do separate, you will need to remesh the teeth together by hand before the replacement slider can be installed.
3. Work the new slider on, backing and pulling it up to open the zipper.
4. Clamp (crimp) new stops as close to the zipper teeth as possible. Squeeze stops firmly into place.

